

Production/Admin:
Date
Received/Costing
Initial

11/7/01

Location

Initials of receiver (if shipment OK) Level 12

[Signature]

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Discrepancies

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☒ No ☐
Receipt: Yes ☒ No ☐

Cash: Yes ☒ No ☐
Cr: Yes ☒ No ☐

Date: *11/7/01*
Supplier: *MARLOW*

Receiving Report

Batch No: *M5392*
Part P/O: *14527*

Release Note Attached: Yes ☒ No ☐
Waybill Attached: Yes ☒ No ☐
Shipment Complete: Yes ☒ No ☐
QC6 Inspection: Yes ☒ No ☐
Work Order: Yes ☒ No ☐

N/A ☒
N/A ☒
N/A ☒
N/A ☒

11/7/01

Page 1 of 1

All amounts are calculated in domestic currency.

Book Amt	
\$112.80	
\$172.00	
\$215.00	
\$210.00	
\$192.00	
348,000	
0.0000	
0.0000	
\$901.80	
0.0000	



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay.
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE... 1
Order : 1104665
Date... 07/20/2011

PACKING SLIP

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	14527	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 ALUMINUM SMLS TUBE ATS .625 .049 D6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T60.625W.049 HT#.....: F00008330 Total... rev: 01/11 GD	4 4	48/FT 48/FT		
02	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304. Cust. part#.: M304TR0.750W.049 HT#.....: YX1101-781 Total...	5 5	100/FT 100/FT		
03	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .065 A213 STS .750 .065 304L Tariff Number: 7304. Cust. part#.: M304TR0.750W.065 HT#.....: E100763 Total...	5 5	100/FT 100/FT		
04	STAINLESS STEEL SEAMLESS TUBE 304L smls tube 3/4"x.120" SA213aw AP STS .750 .120 F304L Tariff Number: 7304. Cust. part#.: M304TR0.750W.120 HT#.....: YT1428 HT#.....: YT3973 Total...	1 2 3	20/FT 40/FT 60/FT		
05	STAINLESS STEEL SEAMLESS TUBE 304L SMLS TUBE 1 X .120 SA213 A.W. A&P STS 1.000 .120 F304L Tariff Number: 7304. Cust. part#.: M316TR1.00W.120 HT#.....: SLA20912043 HT#.....: YT2532 Total...	1 1 2	20/FT 20/FT 40/FT		

No. of Bdls/Pieces

1 / 0

Total Weight.....

184

Customers..



A Marmon Distribution Services/Berkshire Hathaway Company

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-11349-4		CUSTOMER PART NUMBER: AT1.625.049/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 205589	LINE ITEM: 004	SHIP DATE: 06/05/2010	KAISER LOT NUMBER: F00008330	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 686.000 LB	QUANTITY: 550.000 PCS	B/L NUMBER: 204863	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00008330	0001	1	46.7	43.4	15.3	N/A	N/A	N/A
F00008330	0002	1	47.2	44.0	17.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68297	.63	.30	.22	.05	.98	.07	.05	.03	.00	.00	.01	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007292

Kaiser Order Number: 205589

Line Item: 004

Page 1 of 2

Nathaniel Stevens

ATS .625.049 D6061 T6

**KAISER
ALUMINUM
FABRICATED PRODUCTS**

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 0.625"; Wall: 0.049"; Round 0
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

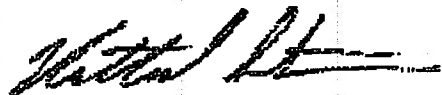
MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager



Plant Serial: 00007292

Kaiser Order Number: 205589

Line Item: 004

GAOLIN高林

湖州高林不锈钢钢管制造有限公司

HUZHOU GAOLIN STAINLESS STEEL TUBE MANUFACTURE CO., LTD

产品名称 Product Name: 不锈钢无缝钢管

合同号 Contract No: AN2118

质量证明书

Special Equipment Manufacture License
证明书编号 Certificate No: QCI1-04-121

QUALITY CERTIFICATE

开具日期 Date of issue: 2011-04-23

订货单位 Customer: MARION/KEystone CANADA INC.

炉号 Heat No.	炉批号 Heat	产品标准 Specification	钢号 Grade	尺寸 Size	化 学 成 份														
					Chemical Composition														
8#	YX101-781	A110404-17	304L	D×S×L 3/4"×0.049"×20'	元素 %	C	Mn	P	S	Si	Ni	Cr	Ti	Mo	N				
					规范要求	≤0.035	≤2.00	≤0.045	≤0.030	≤1.00	8.00~12.00	18.00~20.00	✓	✓	✓				
结果 Results					0.019	max	0.77	max	0.032	max	0.002	max	0.35	max	8.10	18.25	✓	✓	✓
检测项目					屈服强度 Yield Strength Mpa	抗拉强度 Tensile Strength Mpa	延伸率 Elongation Rate %	HRB	晶间腐蚀 Intergranular Corrosion Test	水压试验 Hydrostatic Pressure Test	扩口 Flaring Test	压扁 Flattening Test	α相面积 α Phase	晶粒度 Grain Size Test					
8#					105	2100	合格OK	合格OK	合格OK	合格OK	合格OK	合格OK	✓	✓					
机械性能 Mechanical Property					1. 以上证明材料检测结果符合ASME标准合同规范, 同时符合挪威船级社DNV规则. THIS IS TO CERTIFY THAT THIS PRODUCTION IS MANUFACTURED, SAMPLED, TESTED AND INSPECTED IN COMPLIANCE WITH THE REQUIREMENT OF ASME CODE SECTION II, PART A, DNV RULES FOR CLASSIFICATION AND THE RESULTS COMPLY WITH THE REQUIREMENT OF ORDER AND MATERIAL SPECIFICATION. 2. 除工厂许可外(许可获得形式: 将书面请求传真至我公司, 得到回传即可), 该证明不得翻印. THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN THE WRITTEN APPROVAL (WAY OF GETTING APPROVAL: FAX WRITTEN REQUEST TO OUR COMPANY AND GET REPAID) OF THE WORKS. 3. 本证书格式符合EN10204:2004-3.1要求. THE CERTIFICATE IS ACCORDING TO EN10204:2004 3.1 4. 本公司已通过ISO9001:2008质量体系认证. 5. 贵公司对质量证明书如有异议, 请于收到之日起15天内提出, 逾期不予受理. IF THERE IS ANY DOUBT ABOUT THE CERTIFICATE, WELCOME TO GIVING YOUR PRECIOUS OPINION TO OUR COMPANY BY TEL: 0572-3623588 或 FAX: 0572-3623588. 质检部: 0572-3623588 QC DEPARTMENT 地址: 浙江省湖州双林镇黄龙岗工业区 Add: Huanglong Industrial Zone, Shuanglin Town, Huzhou City, Zhejiang Province, China														
交货状态 DELIVERY CONDITION:					固溶退火并320C外抛光 Solution Annealed & 320C Polished of Outside Surface 公司地址: 浙江省湖州双林镇黄龙岗工业区 Add: Huanglong Industrial Zone, Shuanglin Town, Huzhou City, Zhejiang Province, China														
判定员 Judge: 王金云					签发人: 陈连坤														
O.C. Reviewed 2010-11-20																			

MILL INSPECTION CERTIFICATE



CHANGSHU WALSHIN SPECIALTY STEEL CO.,LTD.
EN 10204 3.1

CUSTOMER: MARMON/KEYSTONE CANADA INC. 2011/4/4		HEAT NO.: E100763 CONDITION: COLD FINISHED, ANNEALED, PICKLED, PLAIN END CERTIFICATE NO.: 201104068024013																															
COMMODITY: STAINLESS STEEL SEAMLESS TUBING		GRADE: TP 304L																															
CHEMICAL COMPOSITION (WT%)																																	
ELEMENTS	C	Si	Mn	P	S	Ni	Cr	Mo	N	Cu	Ti	Ch+Ta	Co	Al	V	B																	
SPECIFICATION	min max	0.035 0.035	1.000 1.000	2.000 2.000	0.045 0.030	8.000 12.000	18.000 20.000																										
RESULTS (LADLE)		0.022	0.305	1.900	0.029	8.800	18.190																										
RESULTS (PRODUCT)		0.021	0.301	1.870	0.028	8.570	18.380																										
SIZE (mm) OD (") x WT (")				CASE NO.		PIECES		WEIGHT		TS		Y.S.		FL.		HARDNESS		FLATTENING		FLARING		I.C.		GRAIN SIZE		Lot No.		HYDROSTATIC TEST		EDDY CURRENT TEST		ULTRASONIC TEST	
0.750*0.065				23-8#		148		FT (kg) 2960 658		MPa 680/645		0.2% MPa		50mm %		HRB 78/79		GOOD		GOOD		GOOD		GOOD		201010-BA-011		GOOD		GOOD			
TOTAL:						148		2960 658																									
REMARK:				AS PER ASTM A213-10, ASME SA213-10/ASTM A269-10																													
NACE MR 01-75																																	
PO#MN7061																																	
LENGTH: 20FT																																	
IC TEST PER ASTM A262, PRACTICE E																																	
MATERIAL FREE FROM MERCURY CONTAMINATION																																	
NO REPAIR BY WELDING																																	
MADE IN CHINA																																	
HRB MAX 80																																	
400E POLISH																																	
QUALITY MANAGER																																	

ADDRESS: 56# RENMIN ROAD, HAIYU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215519 TEL: +86-512-52566260 FAX: +86-512-52568027
WILCS-QP-T24-06

Q.C. Reviewed
6-2-11 RQ



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

CRYSTAL-PALACE

ISO9001:2000 PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2010/9/14

CUSTOMER: MARMON/KEYSTONE CANADA INC.

CERTIFICATE NO.: 2010-5-13-B-10

P.O.NO.: BN6856

ORDER NO.: 2010-05-013-B

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

GRADE: ASTM A213/ASME SA213-07 TP304/TP304L

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.

HEAT NO.: YT1428

CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0-12.0	18.0-20.0
RESULTS (LADLE)	0.027	0.85	0.038	0.003	0.37	8.08	18.16

PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.120	20	P10-6-162	25	185	315	675	61.5	OK	OK	75	OK (DRILLED HOLE)

REMARKS:

AS PER ASTM A213/ASME SA213-07
WALL THICKNESS TOLERANCE AS PER ASTM A269-07
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-10-09-20

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

Manager of Quality Assurance Department

QC REVIEWED

NOV 03 2010



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

CRYSTAL PALACE

ISO9001:2000 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2011/2/1

CUSTOMER: MARMON/KEYSTONE CANADA INC

CERTIFICATE NO.: 2010-11-9-B-8

P.O.NO.: BN7230

ORDER NO.: 2010-11-009-B

COMMODITY: STAINLESS STEEL SEAMLESS TUBING.

GRADE: ASTM A213-09b/ASME SA213-07 TP304/TP304L

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.

HEAT NO.: YT3973

CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0-12.0	18.0-20.0
RESULTS (LADLE)	0.026	0.71	0.039	0.004	0.41	8.08	18.39

PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205			T S (Mpa) ≥ 515			EL (%) ≥ 35			FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)																
0.750	0.120	20	P10-12-267	25	185	365	680	59.5	OK	OK	75	OK (DRILLED HOLE)						

REMARKS:

AS PER ASTM A213-09b/ASME SA213-07
WALL THICKNESS TOLERANCE AS PER ASTM A269-08
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5hr/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-11-02-04

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

QC REVIEWED

MAR 10 2011

MANAGER OF QUALITY ASSURANCE DEPARTMENT



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

CRYSTAL PALACE

ISO9001:2000 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2010/6/24

CUSTOMER: MARMON/KEYSTONE CANADA INC										CERTIFICATE NO.: 2010-3-5-B-4			
P.O.NO.: BN6680										ORDER NO.: 2010-03-005-B			
COMMODITY: STAINLESS STEEL SEAMLESS TUBING										GRADE: ASTM A213-07/ASME SA213-07 TP304/TP304L			
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.										HEAT NO.: SLA20912043			
CHEMICAL CONTENTS (WT%)													
ELEMENTS		C	Mn	P	S	Si	Ni	Cr					
SPECIFICATION		≤0.035	≤2.00	≤0.040	≤0.030	≤0.75	8.0~12.0	18.0~20.0					
RESULTS (LADLE)		0.022	1.26	0.031	0.002	0.33	8.07	18.14					
PHYSICAL PROPERTIES													
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS	TS	EL	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO E426 (100%)	
O.D (inch)	W.T (inch)	Length (feet)				(Mpa) ≥205	(Mpa) ≥515	(%) ≥35					
1.000	0.120	20	10-1-125	15	155	270	690	56.5	OK	OK	74	OK (DRILLED HOLE)	
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-10-06-62													
1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY. SHANGHAI CRYSTAL PALACE PIPE CO., LTD										QC REVIEWED AUG 11 2010 MM			
MANAGER OF QUALITY ASSURANCE DEPARTMENT													



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

CRYSTAL-PALACE

ISO9001:2000 ; PED Material CERTIFICATE (No.:QAC0021058/A) DATE OF ISSUE: 2011/1/31

CUSTOMER: MARMON/KEYSTONE CANADA INC		CERTIFICATE NO.: 2010-10-10-A-7
P.O.NO.: MN7166		ORDER NO.: 2010-10-010-A
COMMODITY: STAINLESS STEEL SEAMLESS TUBING		GRADE: ASTM A213-09b/ASME SA213-07 TP304/TP304L
CONDITION: COLD FINISH / SOLUTION-TREATED / PICKLED / PLAIN END.		HEAT NO.: YF2532
CHEMICAL CONTENTS (WT%)		

ELEMENTS		C	Mn	P	S	Si	Ni	Cr
SPECIFICATION		≤0.035	≤2.00	≤0.040	≤0.030	≤0.75	8.0~12.0	18.0~20.0
RESULTS (LADLE)		0.019	0.72	0.039	0.003	0.42	8.09	18.15

PHYSICAL PROPERTIES

Dimensions		Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa)	TS (Mpa)	EL (%)	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)										
1.000	0.120	20	25	259	240	625	68.5	OK	OK	73	OK (DRILLED HOLE)

REMARKS:

AS PER ASTM A213-09b/ASME SA213-07
WALL THICKNESS TOLERANCE AS PER ASTM A269-08
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-11-01-79

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

Q.C. Reviewed
2011/02/11

MANAGER OF QUALITY ASSURANCE DEPARTMENT



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14527

Purchase Order Date 7/19/2011

PO Print Date 7/19/2011

Page Number 1 of 2

Order From :

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

VC-MAR001

Contact Name

Vendor Phone 800 361 8142

Vendor Fax 450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

21107119

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T0.625W.049 014	6061-T6 RD Tube .625 x.049W	7/21/2011 Yes	✓ 48.00	TST ground 4x72	\$2.3500	\$112.80
		Special Inst:	MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
	M304TR0.750W.049 017	304 RD Tube .750 x .049W	7/21/2011 Yes	✓ 100.00	TST ground 5x20	\$1.7200	\$172.00
		Special Inst:	MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269				
3	M304TR0.750W.065 017	304 RD Tube .750 x .065W	7/21/2011 Yes	✓ 100.00	TST ground 5x20	\$2.1500	\$215.00

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr:

1

Change Date: 7/19/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO14527**

Purchase Order Date 7/19/2011

PO Print Date 7/19/2011

Page Number 2 of 2

Order From :

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

VC-MAR001

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR
ASTM A269

4 M304TR0.750W.120 ✓
017

304 ss round tube .750 x
.120w

7/21/2011

✓ 60.00 TST ground

\$3.5000

\$210.00

Yes

f 3020

Special Inst:

MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR
ASTM A269

5 M316TR1.00W.120
018

316 RD tubing 1.00 x
.120w

7/21/2011

✓ 40.00 TST ground

\$4.8000

\$192.00

Yes

f 2020

Special Inst:

MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR
ASTM A269

PO Total:

\$901.80

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required when applicable

Change Nbr:

1

Change Date: 7/19/2011